

# Welding Certificate

**1090-2.00551.GSIDu.2021.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>ALTEC Metalltechnik GmbH</b>  <b>Grüne Gasse 1</b> <b>07907 Schleiz</b> <b>GERMANY</b>
<b>Technical specification</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	<b>EXC2 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 (partly mechanized), 135 (fully mechanized), 786
<b>Material Group</b>	7.1 according to CEN ISO/TR 15608, EN 1090-2 (2018) para. 5.1 and EN 10088-1 8.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Mario Körner, IWS  born on: 03.08.1988
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	14.01.2016
<b>Period of validity</b>	15.08.2024
<b>Remarks</b>	see reverse

**Place and date of issue** Duisburg, 04.10.2021  
Thöring

